



THE WORLD LEADERS IN SPRAY BOOTH TECHNOLOGY

*Team Blowtherm®*

# Water Wash Booths

**Extremely efficient in removing airborne particulate**

**Consistant high level of capture efficiency for high volume applications**

**Air cleaned using water scrub and impingement technologies in tandem**

**Particulate-laden air scrubbed four times before discharge**

**Time-tested design, providing superior overspray removal for over fifty years**



▲ 1940's

1990's ►

▼ 1970's



**Your spray booth...an investment that pays many dividends by providing a cleaner painting environment for a better quality finish, a means of increasing productivity, and a superior working environment for your finisher...**

**1-800-300-1546**  
www.teamblowtherm.com



## Floor and Conveyor Dynaprecipitor Spray Booths

TEAM BLOWTHERM'S Dynaprecipitor Water Wash Spray Booth handles a larger variety of paints in a wider range of viscosities and drying speeds, at higher production rates than any of the conventional spray booths.

This booth employs two well-known engineering principles to remove paint particles from exhaust air in painting operations. First, by drawing air through a continuous curtain of moving water, suspended paint particles are scrubbed out. Second, when air carrying paint particles makes a sudden change in direction of flow, centrifugal force slings the solid particles out of the air stream. Entrained paint particles are thrown against adjacent walls and curtains. Water then flushes the particulate into the collecting pan. Through these two actions, air reaching the exhaust stack is virtually free of airborne particles.

The wash water should be treated (compounded). This causes the paint particles to coagulate and allows convenient skimming when cleaning out the collection pan. TEAM BLOWTHERM recommends the customer consult a reputable chemical supplier for the proper compound to suit the material being sprayed.

Correctly engineered water wash spray booths provide an extremely efficient means for removing paint particles from the exhausted air. In addition, they are a most acceptable type of spray booth for all health, fire, and building codes.

### CONSTRUCTION FEATURES

This booth is constructed of 18-gauge galvanized panels. It features:

- an upper and lower wash chamber
- large capacity collecting pan
- slotted water intake pipe to insure sediment free water
- circulating water to maintain a constantly flushed system
- removable manifold for easy maintenance
- hinged water curtain to allow easy access to the rear of the collecting pan
- door located just below the fan for easy maintenance

The booth saves on floor space. Its short-depth wash unit gives water-wash-spray-booth advantages while occupying conventional booth space.

An automatic water level control supplies make-up water to compensate for evaporation losses.

### OPERATION FEATURES

**Stacks and fan:** Paint particles practically never reach this zone. The stack area stays cleaner longer.

**Exhaust air washed 4 times:** Paint particles are scrubbed out and trapped in collecting pan.

**Access door:** The location will allow easy inspection, repair, or replacement of the fan parts.

**Unbroken water curtain:** Manifold-deflector plate assembly disperses water evenly and can be easily removed without special tools.

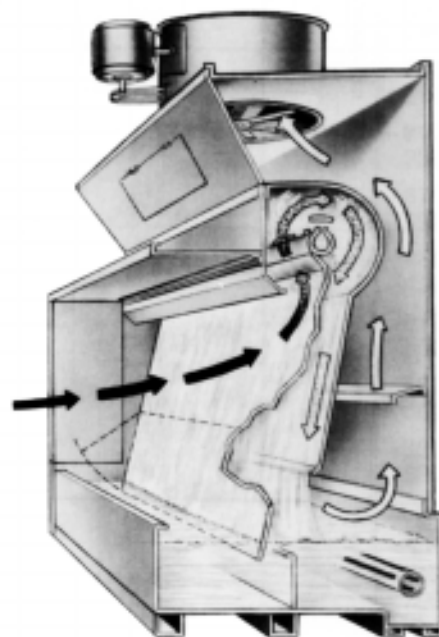
**Circulating system:** Circulating water forms a continuous, constantly flushed system that has no sediment-accumulating dead ends. Rate of water flow is quickly adjustable. No new water need be added except to compensate for slight daily evaporation.

**Booth stays cleaner:** Every paint-collecting surface is water-scrubbed.

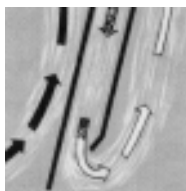
**Easy maintenance:** Hinged front water curtain permits easy skimming of coagulated paint particles from collecting pan. Optional automatic centrifugal separators are available.

**Clog-free water circulating system:** Intake pipe is above the pan floor to assure a sediment-free supply of water. System is self-flushing.

**Dynaprecipitor Cross-Section:** Booths are available in 7', 8' and 10' heights. Shown below is the air flow through a typical Dynaprecipitor Water Wash Booth.



**Upper centrifugal wash chamber:** Here, most of the paint particles are separated from the exhaust air. This separation is accomplished by centrifugal force on the paint particles as the air abruptly changes direction of flow while simultaneously being forced to pass through powerful water sprays.



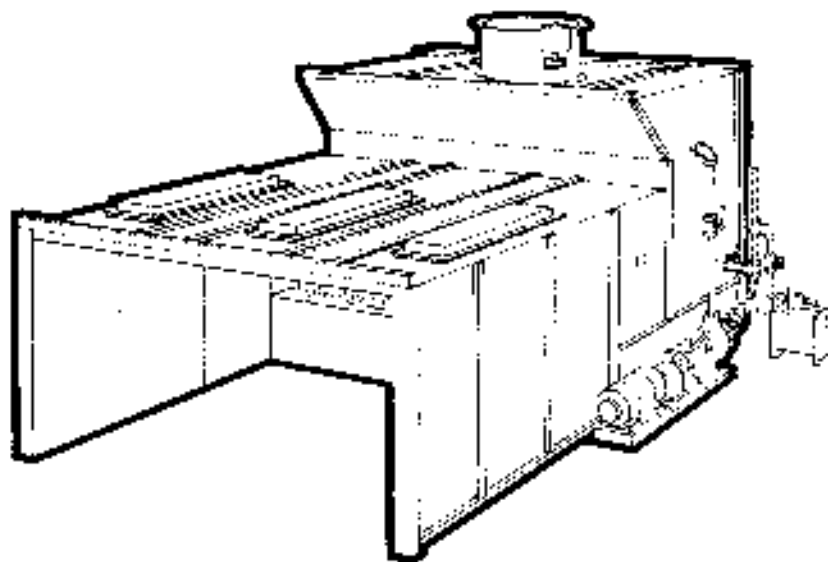
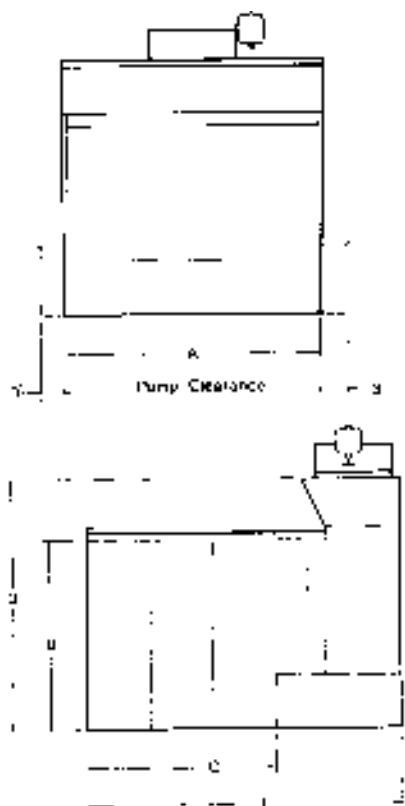
**Lower wash chamber:** In the lower wash chamber, the exhaust air must pass through an unbroken curtain of water. Again, water scrubbing and centrifugal force combine to remove the remaining paint particles before the air passes to the exhaust chamber.



**Recessed drain:** The recessed drain supplied insures complete removal of water from the collecting pan. This feature simplifies the cleaning operation. NOTE: Check with local codes for disposal.



**Floor-Type**



**7'-0" DYNAPRECIPITOR WATER WASH BOOTH  
125 FPM MIN. FACE VELOCITY, FLOOR-TYPE**

| Model<br>Number * | Work<br>Dimensions |        |       | Overall<br>Dimensions |        | Airflow<br>SCFM | Fan and Motor |      | Pump |      | Fixture<br>Quantity | Shpg.<br>Wt.<br>Lbs. |
|-------------------|--------------------|--------|-------|-----------------------|--------|-----------------|---------------|------|------|------|---------------------|----------------------|
|                   | A                  | B      | C     | D                     | E      |                 | Dia.          | H.P. | GPM  | H.P. |                     |                      |
| <b>WE- 476</b>    | 4'-0"              | 6'-10" | 5'-0" | 10'-2"                | 10'-1" | 4860            | 24"           | 1 ½  | 172  | 3    | 1                   | 2100                 |
| <b>WE- 576</b>    | 5'-0"              | 6'-10" | 5'-0" | 10'-2"                | 10'-1" | 4860            | 24"           | 1 ½  | 200  | 3    | 1                   | 2300                 |
| <b>WE- 676</b>    | 6'-0"              | 6'-10" | 5'-0" | 10'-2"                | 10'-1" | 5400            | 24"           | 2    | 228  | 3    | 1                   | 2500                 |
| <b>WE- 876</b>    | 8'-0"              | 6'-10" | 5'-0" | 10'-2"                | 10'-1" | 8091            | 24"           | 3    | 284  | 5    | 1                   | 3200                 |
| <b>WE- 1076</b>   | 10'-0"             | 6'-10" | 5'-0" | 10'-2"                | 10'-1" | 10253           | 24"           | 5    | 340  | 5    | 2                   | 3800                 |
| <b>WE- 1276</b>   | 12'-0"             | 6'-10" | 7'-6" | 10'-2"                | 12'-7" | 11118           | 34"           | 5    | 396  | 5    | 2                   | 4800                 |
| <b>WE- 1476</b>   | 14'-0"             | 6'-10" | 7'-6" | 12'-2"                | 12'-7" | 12816           | 34"           | 5    | 452  | 7 ½  | 2                   | 5400                 |
| <b>WE- 1676</b>   | 16'-0"             | 6'-10" | 7'-6" | 12'-2"                | 12'-7" | 16306           | 34"           | 5    | 508  | 7 ½  | 3                   | 5800                 |
| <b>WE- 1876</b>   | 18'-0"             | 6'-10" | 7'-6" | 12'-2"                | 12'-7" | 19103           | 40"           | 5    | 564  | 7 ½  | 3                   | 7200                 |
| <b>WE- 2076</b>   | 20'-0"             | 6'-10" | 7'-6" | 12'-2"                | 12'-7" | 19103           | 40"           | 5    | 585  | 7 ½  | 4                   | 7800                 |

\* See pages 2 through 4 for Notes to Spray Booths

As we are continually trying to improve our products,  
specifications are subject to change without notice.

®Dynaprecipitor is a registered trademark of TEAM BLOWTHERM.



## Floor-Type

### 8'-0" DYNAPRECIPITOR WATER WASH BOOTH 125 FPM MIN. FACE VELOCITY, FLOOR-TYPE

| Model Number    | Work Dimensions |        |       | Overall Dimensions |        | Airflow SCFM | Fan and Motor |      | Pump |      | Fixture Quantity | Shpg. Wt. Lbs. |
|-----------------|-----------------|--------|-------|--------------------|--------|--------------|---------------|------|------|------|------------------|----------------|
|                 | A               | B      | C     | D                  | E      |              | Dia.          | H.P. | GPM  | H.P. |                  |                |
| <b>WE- 486</b>  | 4'-0"           | 7'-10" | 5'-0" | 10'-2"             | 10'-1" | 4445         | 24"           | 1 ½  | 172  | 3    | 1                | 2200           |
| <b>WE- 586</b>  | 5'-0"           | 7'-10" | 5'-0" | 10'-2"             | 10'-1" | 5400         | 24"           | 2    | 200  | 3    | 1                | 2400           |
| <b>WE- 686</b>  | 6'-0"           | 7'-10" | 5'-0" | 10'-2"             | 10'-1" | 6800         | 24"           | 3    | 228  | 3    | 1                | 2600           |
| <b>WE- 886</b>  | 8'-0"           | 7'-10" | 5'-0" | 10'-2"             | 10'-1" | 8091         | 24"           | 3    | 284  | 5    | 1                | 3300           |
| <b>WE- 1086</b> | 10'-0"          | 7'-10" | 7'-6" | 10'-2"             | 10'-1" | 1118         | 34"           | 5    | 340  | 5    | 2                | 3900           |
| <b>WE- 1286</b> | 12'-0"          | 7'-10" | 7'-6" | 10'-2"             | 12'-7" | 12616        | 34"           | 5    | 396  | 5    | 2                | 4900           |
| <b>WE- 1486</b> | 14'-0"          | 7'-10" | 7'-6" | 12'-2"             | 12'-7" | 14295        | 34"           | 5    | 452  | 7 ½  | 2                | 5500           |
| <b>WE- 1686</b> | 16'-0"          | 7'-10" | 7'-6" | 12'-2"             | 12'-7" | 19103        | 40"           | 5    | 508  | 7 ½  | 3                | 5900           |
| <b>WE- 1886</b> | 18'-0"          | 7'-10" | 7'-6" | 12'-2"             | 12'-7" | 19103        | 40"           | 5    | 564  | 7 ½  | 3                | 7300           |
| <b>WE- 2086</b> | 20'-0"          | 7'-10" | 7'-6" | 12'-2"             | 12'-7" | 23061        | 40"           | 7 ½  | 585  | 7 ½  | 4                | 7900           |

### 10'-0" DYNAPRECIPITOR WATER WASH BOOTH 125 FPM MIN. FACE VELOCITY, FLOOR-TYPE

| Model Number     | Work Dimensions |        |       | Overall Dimensions |        | Airflow SCFM | Fan and Motor |      | Pump |      | Fixture Quantity | Shpg. Wt. Lbs. |
|------------------|-----------------|--------|-------|--------------------|--------|--------------|---------------|------|------|------|------------------|----------------|
|                  | A               | B      | C     | D                  | E      |              | Dia.          | H.P. | GPM  | H.P. |                  |                |
| <b>WE- 8107</b>  | 8'-0"           | 9'-10" | 7'-6" | 10'-2"             | 12'-7" | 13188        | 34"           | 5    | 284  | 5    | 2                | 3700           |
| <b>WE- 10107</b> | 10'-0"          | 9'-10" | 7'-6" | 10'-2"             | 12'-7" | 13188        | 34"           | 5    | 340  | 5    | 3                | 4300           |
| <b>WE- 12107</b> | 12'-0"          | 9'-10" | 7'-6" | 10'-2"             | 12'-7" | 16176        | 40"           | 7 ½  | 396  | 5    | 3                | 5100           |
| <b>WE- 14107</b> | 14'-0"          | 9'-10" | 7'-6" | 12'-2"             | 12'-7" | 21769        | 40"           | 10   | 452  | 7 ½  | 3                | 5600           |
| <b>WE- 16107</b> | 16'-0"          | 9'-10" | 7'-6" | 12'-2"             | 12'-7" | 21769        | 40"           | 10   | 508  | 7 ½  | 4                | 6100           |
| <b>WE- 18107</b> | 18'-0"          | 9'-10" | 7'-6" | 10'-2"             | 12'-7" | 26376 *      | 34"           | 5    | 564  | 7 ½  | 4                | 7500           |
| <b>WE- 20107</b> | 20'-0"          | 9'-10" | 7'-6" | 10'-2"             | 12'-7" | 26376 *      | 34"           | 5    | 585  | 7 ½  | 4                | 8100           |

\* Both 18 and 20 foot booths are supplied with 2 fans

\* See pages 2 through 4 for *Notes to Spray Booths*



**Conveyor-Type**

**7'-0" DYNAPRECIPITOR  
WATER WASH CONVEYOR BOOTH  
150 FPM MAX. FACE VELOCITY, FLOOR-TYPE WITH CONVEYOR OPENING CLOSED**

| Model Number     | Work Dimensions |        |       | Overall Dimensions |        | Airflow SCFM | Fan and Motor |      | Pump |      | Fixture Quantity | Shpg. Wt. Lbs. |
|------------------|-----------------|--------|-------|--------------------|--------|--------------|---------------|------|------|------|------------------|----------------|
|                  | A               | B      | C     | D                  | E      |              | Dia.          | H.P. | GPM  | H.P. |                  |                |
| <b>CWE- 477</b>  | 4'-0"           | 6'-10" | 7'-6" | 10'-2"             | 12'-7" | 4860         | 24"           | 1 ½  | 172  | 3    | 0                | 2100           |
| <b>CWE- 577</b>  | 5'-0"           | 6'-10" | 7'-6" | 10'-2"             | 12'-7" | 4860         | 24"           | 1 ½  | 200  | 3    | 1                | 2400           |
| <b>CWE- 677</b>  | 6'-0"           | 6'-10" | 7'-6" | 10'-2"             | 12'-7" | 6877         | 24"           | 3    | 228  | 3    | 1                | 2800           |
| <b>CWE- 877</b>  | 8'-0"           | 6'-10" | 7'-6" | 10'-2"             | 12'-7" | 9550         | 24"           | 5    | 284  | 5    | 1                | 3300           |
| <b>CWE- 1077</b> | 10'-0"          | 6'-10" | 7'-6" | 10'-2"             | 12'-7" | 11118        | 34"           | 5    | 340  | 5    | 2                | 3900           |
| <b>CWE- 1277</b> | 12'-0"          | 6'-10" | 7'-6" | 10'-2"             | 12'-7" | 12818        | 34"           | 5    | 396  | 5    | 2                | 4900           |
| <b>CWE- 1477</b> | 14'-0"          | 6'-10" | 7'-6" | 12'-2"             | 12'-7" | 16300        | 34"           | 5    | 452  | 7 ½  | 2                | 5300           |
| <b>CWE- 1677</b> | 16'-0"          | 6'-10" | 7'-6" | 12'-2"             | 12'-7" | 17460        | 34"           | 5    | 508  | 7 ½  | 3                | 5900           |
| <b>CWE- 1877</b> | 18'-0"          | 6'-10" | 7'-6" | 12'-2"             | 12'-7" | 17460        | 34"           | 5    | 564  | 7 ½  | 3                | 7200           |
| <b>CWE- 2077</b> | 20'-0"          | 6'-10" | 7'-6" | 12'-2"             | 12'-7" | 23061        | 40"           | 7 ½  | 585  | 7 ½  | 4                | 7900           |

**8'-0" DYNAPRECIPITOR WATER WASH CONVEYOR BOOTH 150 FPM MIN.  
FACE VELOCITY, FLOOR-TYPE WITH CONVEYOR OPENING CLOSED**

| Model Number     | Work Dimensions |        |       | Overall Dimensions |        | Airflow SCFM | Fan and Motor |      | Pump |      | Fixture Quantity | Shpg. Wt. Lbs. |
|------------------|-----------------|--------|-------|--------------------|--------|--------------|---------------|------|------|------|------------------|----------------|
|                  | A               | B      | C     | D                  | E      |              | Dia.          | H.P. | GPM  | H.P. |                  |                |
| <b>CWE- 487</b>  | 4'-0"           | 7'-10" | 7'-6" | 10'-2"             | 12'-7" | 5345         | 24"           | 3    | 172  | 3    | 0                | 2200           |
| <b>CWE- 587</b>  | 5'-0"           | 7'-10" | 7'-6" | 10'-2"             | 12'-7" | 7062         | 24"           | 3    | 200  | 3    | 1                | 2500           |
| <b>CWE- 687</b>  | 6'-0"           | 7'-10" | 7'-6" | 10'-2"             | 12'-7" | 8766         | 24"           | 5    | 228  | 3    | 1                | 2700           |
| <b>CWE- 887</b>  | 8'-0"           | 7'-10" | 7'-6" | 10'-2"             | 12'-7" | 11444        | 34"           | 5    | 284  | 5    | 1                | 3300           |
| <b>CWE- 1087</b> | 10'-0"          | 7'-10" | 7'-6" | 10'-2"             | 12'-7" | 14200        | 34"           | 5    | 340  | 5    | 2                | 3900           |
| <b>CWE- 1287</b> | 12'-0"          | 7'-10" | 7'-6" | 10'-2"             | 12'-7" | 15674        | 34"           | 5    | 396  | 5    | 2                | 5000           |
| <b>CWE- 1487</b> | 14'-0"          | 7'-10" | 7'-6" | 12'-2"             | 12'-7" | 19000        | 34"           | 7 ½  | 452  | 7 ½  | 2                | 5400           |
| <b>CWE- 1687</b> | 16'-0"          | 7'-10" | 7'-6" | 12'-2"             | 12'-7" | 20259        | 40"           | 7 ½  | 508  | 7 ½  | 3                | 5900           |
| <b>CWE- 1887</b> | 18'-0"          | 7'-10" | 7'-6" | 12'-2"             | 12'-7" | 22888*       | 34"           | 5    | 564  | 7 ½  | 3                | 7300           |
| <b>CWE- 2087</b> | 20'-0"          | 7'-10" | 7'-6" | 12'-2"             | 12'-7" | 22888*       | 34"           | 5    | 585  | 7 ½  | 4                | 8000           |

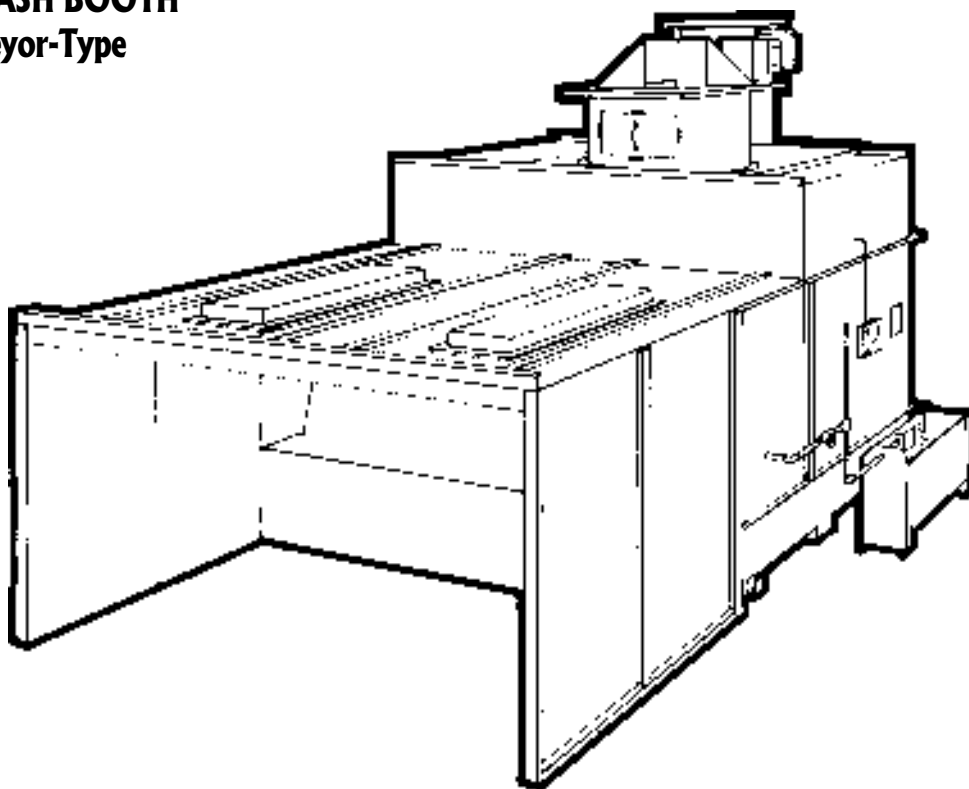
\* Both 18 and 20 foot booths are supplied with 2 fans  
 \* See pages 2 through 4 for *Notes to Spray Booths*

As we are continually trying to improve our products, specifications are subject to change without notice.

®Dynaprecipitor is a registered trademark of TEAM BLOWTHERM.



## NOPUMP WATER WASH BOOTH Floor-Type and Conveyor-Type



### **NOPUMP SPRAY BOOTHS**

Without benefit of pump or water-spraying manifold, TEAM BLOWTHERM's NOPUMP SPRAY BOOTH uses the highly effective scrubbing action of a water wash to separate paint particles from exhaust air. By ingenious channeling of the paint-laden exhaust air through a "water tunnel" the NOPUMP system eliminates pumps, piping, filters, manifolds, and nozzles.

**THIS ENGINEERING BREAKTHROUGH GIVES YOU A HIGHLY EFFICIENT WATER WASH SPRAY BOOTH IN WHICH OPERATING MAINTENANCE IS VIRTUALLY ELIMINATED.**

### **How It Works**

Paint-laden air is drawn into the washing chamber at high velocity through an opening between the entrainment plate and water surface (see illustration). The controlled dimension of this opening and the specially designed profile of the entrainment plate force the high velocity air to become severely turbulent, splash up water, and become thoroughly mixed with the overspray.

Next, this rapidly moving mixture of air, paint particles, and water droplets strikes the distribution plate. The mixture is forced to change direction abruptly and to flow upward through a series of baffles.

The "mixture" flow changes direction 11 times during its passage through the baffle section. At each change centrifugal force separates air from paint particles and from water droplets. The resulting rain of water, particularly from the lower baffles, serves as an additional water curtain for scrubbing the incoming spray laden air. All of the paint spray that is separated from the air falls back into the water tank.

### **FEATURES:**

- ☐ 12 and 14 gauge galvanized welded washer assembly.
- ☐ Standard panel work area enclosure, 18 gauge galvanized.
- ☐ Chemically treated water prevents flotation of spray residue. Water surface residue skimming eliminated. Contact local compounds supplier.
- ☐ Automatic water level control for maintaining air velocity through entrainment plate gap to within + 1%.
- ☐ Centrifugal exhaust blower with clean-out door and drain. Type "C" spark resistant construction.
- ☐ Optional installed position of exhaust blower outlet for direction of discharge (90° increments).
- ☐ Four-tube, rapid start fluorescent fixtures for total illumination of workspace.

### **EASY ASSEMBLY**

NOPUMP washer is shipped in 3 major all-welded sections for ease of field assembly:

1. Pan
2. Wash Chamber
3. Booth Adapter

As we are continually trying to improve our products, specifications are subject to change without notice.



### **WATER TREATMENT**

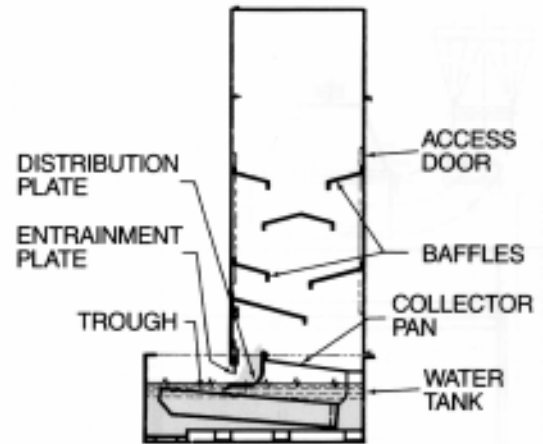
The water in the tank should be treated with the proper compound to suit the material being sprayed in order that the paint particles be made non-tacky and settle to the bottom of the tank where they agglomerate as a soft, foamy residue. Residue buildup may approach to within 2 inches of the water surface without adversely affecting the "NOPUMP" action in the water tunnel. Residue removal is very infrequent, even in high production painting. Optional cyclonic separator available.

### **PRECISE WATER LEVEL CONTROL**

The gap between the water surface and entrainment plate is kept with + 1% of its optimum dimension. This is accomplished with a TEAM BLOWTHERM Float Box with Water Level Control Unit. This unit is located outside the booth proper - isolated from contaminating water and spray. Yet it is directly connected hydraulically to the water tank and senses water level changes immediately and accurately. Its external location gives it maximum accessibility for inspection and calibration.

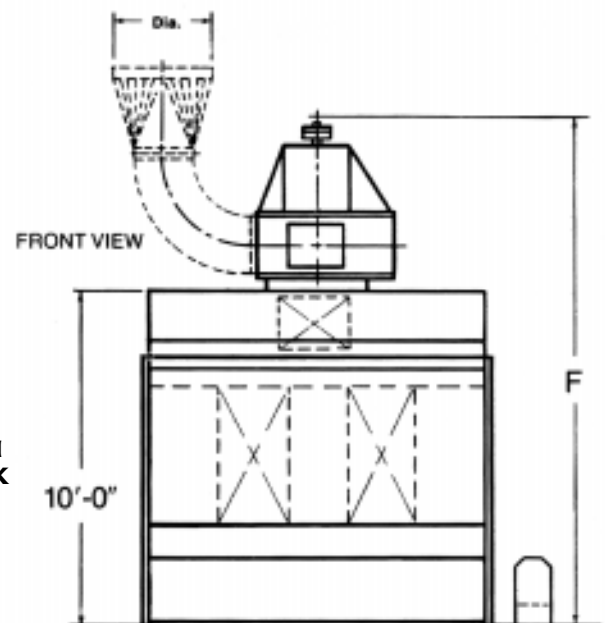
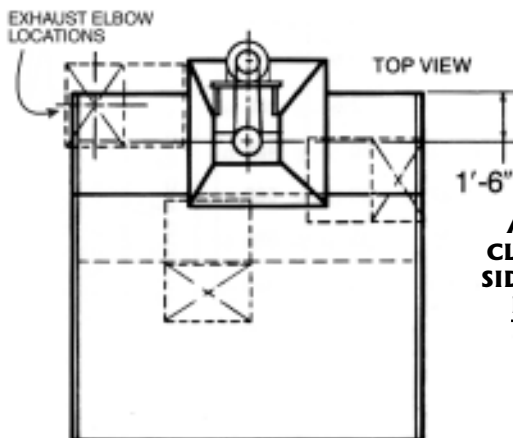
### **Ordering Notes:**

1. Right side water level control valve and drain outlet standard. Left side available on special order. Rear available at additional cost.
2. Top exhaust standard. Consult TEAM BLOWTHERM representative if more than 25 ft. of exhaust duct is required.
3. Optional discharge elbow and transition, see chart.
4. Outside mounting of exhaust blower on heavy gauge steel stack available on special order.
5. TEFC motors standard. Motor starters and explosion-proof motors available at extra cost.
6. Compound (percent concentration) meter. See accessories page.



### **DISCHARGE ELBOW AND TRANSITION**

| Blower Size | Discharge Elbow | Discharge Transition | Dia. |
|-------------|-----------------|----------------------|------|
| 16          | DE-16           | DT-16                | 24"  |
| 18          | DE-18           | DT-18                | 24"  |
| 20          | DE-20           | DT-20                | 24"  |
| 22          | DE-22           | DT-22                | 24"  |
| 24          | DE-24           | DT-24                | 34"  |
| 27          | DE-27           | DT-27                | 34"  |
| 30          | DE-30           | DT-30                | 34"  |
| 33          | DE-33           | DT-33                | 42"  |



As we are continually trying to improve our products, specifications are subject to change without notice.

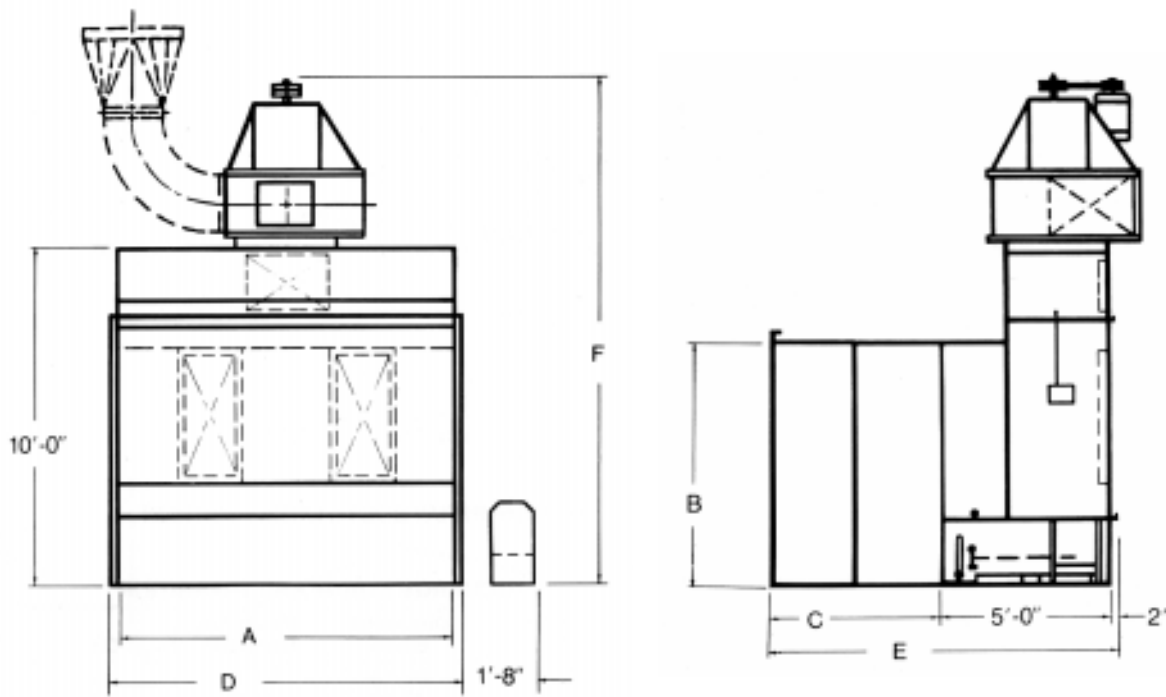


# NO PUMP Water Wash Booths

THE WORLD LEADERS IN SPRAY BOOTH TECHNOLOGY

*Team Blowtherm®*

## Floor-Type



### 7'-0" NOPUMP WATER WASH BOOTH 125 FPM MIN. FACE VELOCITY, FLOOR-TYPE

| Model Number | A      | Work Dimensions B | C     | D      | Overall Dimensions E | F       | Flow Rate @ 4.2" Water Col. SCFM | Fan and Motor Dia. | H.P. | Pan Volume Gallons | Fixture Quantity | Shpg. Wt. Lbs. |
|--------------|--------|-------------------|-------|--------|----------------------|---------|----------------------------------|--------------------|------|--------------------|------------------|----------------|
| NPB- 576     | 5'-0"  | 6'-10"            | 5'-0" | 5'-0"  | 10'-2"               | 13'-4"  | 4400                             | 18                 | 5    | 210                | 1                | 2600           |
| NPB- 676     | 6'-0"  | 6'-10"            | 5'-0" | 6'-0"  | 10'-2"               | 13'-8"  | 5200                             | 20                 | 7½   | 250                | 1                | 2900           |
| NPB- 876     | 8'-0"  | 6'-10"            | 5'-0" | 8'-0"  | 10'-2"               | 14'-2"  | 7000                             | 24                 | 7½   | 335                | 1                | 3700           |
| NPB- 1076    | 10'-0" | 6'-10"            | 5'-0" | 10'-0" | 10'-2"               | 14'-4"  | 8700                             | 24                 | 10   | 420                | 2                | 4300           |
| NPB- 1276    | 12'-0" | 6'-10"            | 7'-6" | 13'-0" | 12'-8"               | 14'-8"  | 10500                            | 27                 | 10   | 500                | 2                | 5200           |
| NPB- 1476    | 14'-0" | 6'-10"            | 7'-6" | 15'-0" | 12'-8"               | 14'-8"  | 12300                            | 27                 | 15   | 585                | 2                | 6300           |
| NPB- 1676    | 16'-0" | 6'-10"            | 7'-6" | 17'-0" | 12'-8"               | 14'-11" | 14000                            | 30                 | 15   | 670                | 3                | 7200           |
| NPB- 1876    | 18'-0" | 6'-10"            | 7'-6" | 19'-0" | 12'-8"               | 14'-2"  | 15800                            | 24*                | 7½   | 755                | 3                | 7700           |
| NPB- 2076    | 20'-0" | 6'-10"            | 7'-6" | 21'-0" | 12'-8"               | 14'-4"  | 17500                            | 24*                | 10   | 840                | 4                | 8700           |

\* Both 18 and 20 foot booths are supplied with 2 fans  
\* See pages 2 through 4 for *Notes to Spray Booths*

As we are continually trying to improve our products, specifications are subject to change without notice.



**Floor-Type**

**8'-0" NOPUMP WATER WASH BOOTH  
125 FPM MIN. FACE VELOCITY, FLOOR-TYPE**

| Model Number     | A      | Work Dimensions B | C     | D      | Overall Dimensions E | F       | Flow Rate @ 4.2" Water Col. SCFM | Fan and Motor Dia. | H.P. | Pan Volume Gallons | Fixture Quantity | Shpg. Wt. Lbs. |
|------------------|--------|-------------------|-------|--------|----------------------|---------|----------------------------------|--------------------|------|--------------------|------------------|----------------|
| <b>NPB- 586</b>  | 5'-0"  | 7'-10"            | 5'-0" | 5'-0"  | 10'-2"               | 13'-8"  | 5000                             | 18                 | 7½   | 210                | 1                | 2700           |
| <b>NPB- 686</b>  | 6'-0"  | 7'-10"            | 5'-0" | 6'-0"  | 10'-2"               | 14'-2"  | 6000                             | 20                 | 7½   | 250                | 1                | 2900           |
| <b>NPB- 886</b>  | 8'-0"  | 7'-10"            | 5'-0" | 8'-0"  | 10'-2"               | 14'-4"  | 8000                             | 24                 | 7½   | 335                | 1                | 3700           |
| <b>NPB- 1086</b> | 10'-0" | 7'-10"            | 5'-0" | 10'-0" | 10'-2"               | 14'-8"  | 10000                            | 27                 | 10   | 420                | 2                | 4400           |
| <b>NPB- 1286</b> | 12'-0" | 7'-10"            | 7'-6" | 13'-0" | 12'-8"               | 14'-8"  | 12000                            | 27                 | 15   | 500                | 2                | 5300           |
| <b>NPB- 1486</b> | 14'-0" | 7'-10"            | 7'-6" | 15'-0" | 12'-8"               | 14'-11" | 14000                            | 30                 | 15   | 585                | 2                | 6300           |
| <b>NPB- 1686</b> | 16'-0" | 7'-10"            | 7'-6" | 17'-0" | 12'-8"               | 15'-4"  | 16000                            | 33                 | 15   | 670                | 3                | 7200           |
| <b>NPB- 1886</b> | 18'-0" | 7'-10"            | 7'-6" | 19'-0" | 12'-8"               | 14'-4"  | 18000                            | 24*                | 10   | 755                | 3                | 7800           |
| <b>NPB- 2086</b> | 20'-0" | 7'-10"            | 7'-6" | 21'-0" | 12'-8"               | 14'-8"  | 20000                            | 27*                | 10   | 840                | 4                | 8700           |

**10'-0" NOPUMP WATER WASH BOOTH  
125 FPM MIN. FACE VELOCITY, FLOOR-TYPE**

| Model Number      | A      | Work Dimensions B | C     | D      | Overall Dimensions E | F       | Flow Rate @ 4.2" Water Col. SCFM | Fan and Motor Dia. | H.P. | Pan Volume Gallons | Fixture Quantity | Shpg. Wt. Lbs. |
|-------------------|--------|-------------------|-------|--------|----------------------|---------|----------------------------------|--------------------|------|--------------------|------------------|----------------|
| <b>NPB- 8106</b>  | 8'-0"  | 9'-10"            | 7'-6" | 9'-0"  | 12'-8"               | 14'-8"  | 9600                             | 27                 | 10   | 335                | 2                | 4100           |
| <b>NPB- 10106</b> | 10'-0" | 9'-10"            | 7'-6" | 11'-0" | 12'-8"               | 14'-8"  | 12000                            | 27                 | 15   | 420                | 3                | 4300           |
| <b>NPB- 12106</b> | 12'-0" | 9'-10"            | 7'-6" | 12'-0" | 12'-8"               | 14'-11" | 14400                            | 30                 | 15   | 500                | 3                | 5400           |
| <b>NPB- 14106</b> | 14'-0" | 9'-10"            | 7'-6" | 15'-0" | 12'-8"               | 15'-4"  | 16800                            | 33                 | 20   | 585                | 3                | 6600           |
| <b>NPB- 16106</b> | 16'-0" | 9'-10"            | 7'-6" | 17'-0" | 12'-8"               | 15'-4"  | 19200                            | 33                 | 20   | 670                | 3                | 7700           |
| <b>NPB- 18106</b> | 18'-0" | 9'-10"            | 7'-6" | 19'-0" | 12'-8"               | 14'-8"  | 21600                            | 27*                | 15   | 755                | 3                | 8400           |
| <b>NPB- 20106</b> | 20'-0" | 9'-10"            | 7'-6" | 21'-0" | 12'-8"               | 14'-8"  | 24000                            | 27*                | 15   | 840                | 4                | 9000           |

\* Both 18 and 20 foot booths are supplied with 2 fans  
\* See pages 2 through 4 for *Notes to Spray Booths*

As we are continually trying to improve our products,  
specifications are subject to change without notice.

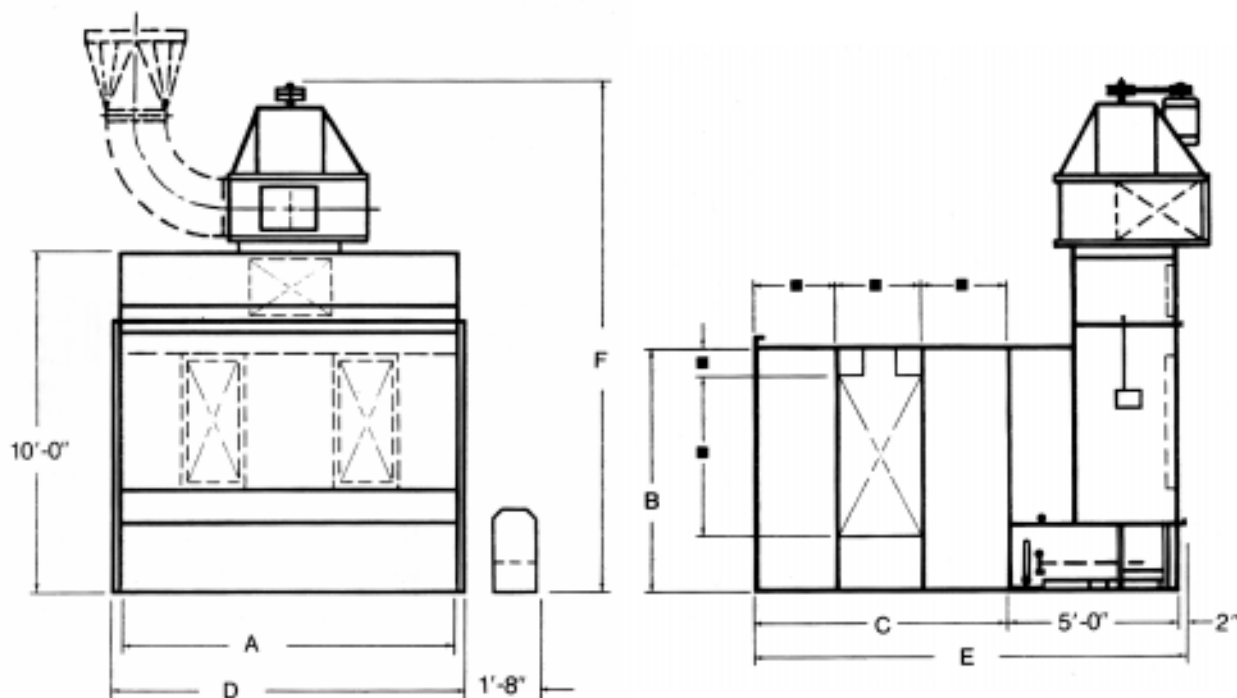


# NO PUMP Water Wash Booths

THE WORLD LEADERS IN SPRAY BOOTH TECHNOLOGY

*Team Blowtherm®*

## Conveyor-Type



### 7'-0" NOPUMP WATER WASH CONVEYOR BOOTH 150 FPM MIN. FACE VELOCITY WITH CONVEYOR OPENING CLOSED

| Model Number | A      | Work Dimensions B | C     | D      | Overall Dimensions E | F       | Flow Rate @ 4.2" Water Col. SCFM | Fan and Motor Dia. | H.P. | Pan Volume Gallons | Fixture Quantity | Shpg. Wt. Lbs. |
|--------------|--------|-------------------|-------|--------|----------------------|---------|----------------------------------|--------------------|------|--------------------|------------------|----------------|
| CNPB- 577    | 5'-0"  | 6'-10"            | 7'-6" | 12'-8" | 12'-8"               | 13'-8"  | 5250                             | 18                 | 7½   | 210                | 1                | 2600           |
| CNPB- 677    | 6'-0"  | 6'-10"            | 7'-6" | 12'-8" | 12'-8"               | 14'-2"  | 6300                             | 20                 | 7½   | 250                | 1                | 2900           |
| CNPB- 877    | 8'-0"  | 6'-10"            | 7'-6" | 12'-8" | 12'-8"               | 14'-4"  | 8400                             | 24                 | 10   | 335                | 1                | 3700           |
| CNPB- 1077   | 10'-0" | 6'-10"            | 7'-6" | 12'-8" | 12'-8"               | 14'-8"  | 10500                            | 27                 | 10   | 420                | 2                | 4300           |
| CNPB- 1277   | 12'-0" | 6'-10"            | 7'-6" | 13'-0" | 12'-8"               | 14'-8"  | 12600                            | 27                 | 15   | 500                | 2                | 5200           |
| CNPB- 1477   | 14'-0" | 6'-10"            | 7'-6" | 15'-0" | 12'-8"               | 14'-11" | 14700                            | 30                 | 15   | 585                | 2                | 6300           |
| CNPB- 1677   | 16'-0" | 6'-10"            | 7'-6" | 17'-0" | 12'-8"               | 15'-4"  | 16800                            | 33                 | 15   | 670                | 3                | 7200           |
| CNPB- 1877   | 18'-0" | 6'-10"            | 7'-6" | 19'-0" | 12'-8"               | 14'-8"  | 18900                            | 27*                | 10   | 755                | 3                | 7700           |
| CNPB- 2077   | 20'-0" | 6'-10"            | 7'-6" | 21'-0" | 12'-8"               | 14'-8"  | 21000                            | 27*                | 10   | 840                | 4                | 8700           |

\* Both 18 and 20 foot booths are supplied with 2 fans  
\* See pages 2 through 4 for *Notes to Spray Booths*

As we are continually trying to improve our products, specifications are subject to change without notice.



## Conveyor-Type

### 8'-0" NOPUMP WATER WASH CONVEYOR BOOTH 150 FPM MIN. FACE VELOCITY WITH CONVEYOR OPENINGS CLOSED

| Model Number | A      | Work Dimensions B | C     | D      | Overall Dimensions E | F       | Flow Rate @ 4.2" Water Col. SCFM | Fan and Motor Dia. | H.P. | Pan Volume Gallons | Fixture Quantity | Shpg. Wt. Lbs. |
|--------------|--------|-------------------|-------|--------|----------------------|---------|----------------------------------|--------------------|------|--------------------|------------------|----------------|
| CNPB- 587    | 5'-0"  | 7'-10"            | 7'-6" | 5'-4"  | 12'-8"               | 13'-8"  | 6000                             | 18                 | 7½   | 210                | 1                | 2600           |
| CNPB- 687    | 6'-0"  | 7'-10"            | 7'-6" | 6'-4"  | 12'-8"               | 14'-2"  | 7200                             | 22                 | 7½   | 250                | 1                | 2900           |
| CNPB- 887    | 8'-0"  | 7'-10"            | 7'-6" | 8'-4"  | 12'-8"               | 14'-4"  | 9600                             | 27                 | 10   | 335                | 1                | 3700           |
| CNPB- 1087   | 10'-0" | 7'-10"            | 7'-6" | 10'-4" | 12'-8"               | 14'-8"  | 12000                            | 27                 | 15   | 420                | 2                | 4300           |
| CNPB- 1287   | 12'-0" | 7'-10"            | 7'-6" | 13'-0" | 12'-8"               | 14'-8"  | 14400                            | 30                 | 15   | 500                | 2                | 5200           |
| CNPB- 1487   | 14'-0" | 7'-10"            | 7'-6" | 15'-0" | 12'-8"               | 14'-11" | 16800                            | 33                 | 20   | 585                | 2                | 6300           |
| CNPB- 1687   | 16'-0" | 7'-10"            | 7'-6" | 17'-0" | 12'-8"               | 15'-4"  | 19200                            | 33                 | 20   | 670                | 3                | 7200           |
| CNPB- 1887   | 18'-0" | 7'-10"            | 7'-6" | 19'-0" | 12'-8"               | 14'-8"  | 21600                            | 27*                | 15   | 755                | 3                | 7700           |
| CNPB- 2087   | 20'-0" | 7'-10"            | 7'-6" | 21'-0" | 12'-8"               | 14'-8"  | 24000                            | 27*                | 15   | 840                | 4                | 8700           |

### 10'-0" NOPUMP WATER WASH CONVEYOR BOOTH 125 FPM MIN. FACE VELOCITY, FLOOR-TYPE WITH CONVEYOR OPENINGS CLOSED

| Model Number | A      | Work Dimensions B | C     | D      | Overall Dimensions E | F       | Flow Rate @ 4.2" Water Col. SCFM | Fan and Motor Dia. | H.P. | Pan Volume Gallons | Fixture Quantity | Shpg. Wt. Lbs. |
|--------------|--------|-------------------|-------|--------|----------------------|---------|----------------------------------|--------------------|------|--------------------|------------------|----------------|
| CNPB- 8107   | 8'-0"  | 9'-10"            | 7'-6" | 9'-0"  | 13'-2"               | 14'-8"  | 12000                            | 27                 | 15   | 335                | 2                | 4100           |
| CNPB- 10107  | 10'-0" | 9'-10"            | 7'-6" | 11'-0" | 13'-2"               | 14'-8"  | 15000                            | 30                 | 15   | 420                | 2                | 4300           |
| CNPB- 12107  | 12'-0" | 9'-10"            | 7'-6" | 13'-0" | 13'-2"               | 14'-11" | 18000                            | 33                 | 15   | 500                | 2                | 5400           |
| CNPB- 14107  | 14'-0" | 9'-10"            | 7'-6" | 14'-0" | 13'-2"               | 15'-4"  | 21000                            | 27*                | 10   | 585                | 2                | 6600           |
| CNPB- 16107  | 16'-0" | 9'-10"            | 7'-6" | 17'-0" | 13'-2"               | 15'-4"  | 24000                            | 27*                | 15   | 670                | 2                | 7700           |
| CNPB- 18107  | 18'-0" | 9'-10"            | 7'-6" | 19'-0" | 13'-2"               | 14'-8"  | 27000                            | 30*                | 15   | 755                | 2                | 8400           |
| CNPB- 20107  | 20'-0" | 9'-10"            | 7'-6" | 21'-0" | 13'-2"               | 14'-8"  | 30000                            | 30*                | 15   | 840                | 4                | 9000           |

\* Both 18 and 20 foot booths are supplied with 2 fans  
\* See pages 2 through 4 for *Notes to Spray Booths*

As we are continually trying to improve our products, specifications are subject to change without notice.



THE WORLD LEADERS IN SPRAY BOOTH TECHNOLOGY

*Team Blowtherm®*

# ...water wash spray booths... an extremely efficient means for removing paint particles from the exhausted air...

...for example, this huge waterwall configuration added to existing Team Blowtherm equipment at a Lockheed-Martin site during 2000.



## **DALLAS**

440 Wrangler Dr.  
Suite 500  
Coppell, Texas 75019  
Phone 1-800-468-5872  
972-830-3000  
FAX 469-549-0087  
463-549-0090

## **BARRIE**

50 Wood Street  
Barrie, Ontario L4N 2T1  
Phone 705-728-5502  
FAX 705-728-8505

## **TORONTO**

14 Vansco Rd.  
Toronto, Ontario M8Z 5J5  
Phone 416-252-5185  
Fax 416-252-5416

## **ATLANTA**

520 Wharton Circle  
Atlanta, Georgia 30336  
Phone 1-800-300-1546  
404-696-4988  
FAX 1-800-633-1108  
404-691-7125

PRINTED IN U.S.A.

520 Wharton Circle, Atlanta, GA 30336

©2001 TEAM BLOWTHERM ALL RIGHTS RESERVED

Reorder Number  
WW/01

**1-800-300-1546**  
[www.teamblowtherm.com](http://www.teamblowtherm.com)